

# **Temperature Controllers**

# E5CSL/E5CWL/E5EWL

# The Simple and New Temperature Controller is Released that Easily Achieves the Temperature Control.

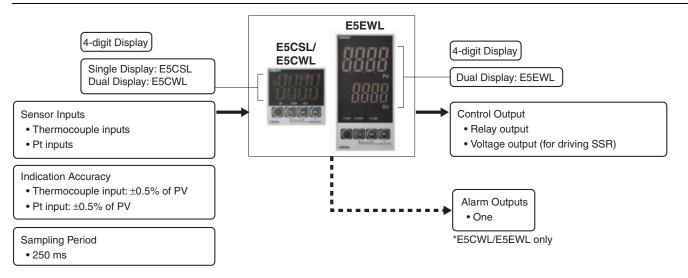
- Easy to Read (Character Height E5CSL: 21.7 mm, E5CWL: 16.2 mm (PV), E5EWL: 20 mm (PV)).
- Depth beyond front panel: Only 60 mm.
- Fewer parameters for simple setup.
- Faster sampling at 250 ms.

Note: Refer to Precautions on page 9.



 $48\times 96~\text{mm}\\ \text{E5EWL}$ 

# Main I/O Functions



# **Model Number Structure**

# **Model Number Legend**

E5CSL-

1. Control Output

R: Relay output: 250 VAC, 3 A

Q: Voltage output (for driving SSR): 12 VDC, 21 mA

2. Sensor type

TC: Thermocouple (K, J, T, R, or S)

P: Platinum resistance thermometer (Pt100)

**E5CWL-**1 2 3

1. Control Output

R: Relay output: 250 VAC, 3 A

Q: Voltage output (for driving SSR): 12 VDC, 21 mA

2. Alarm

1: Relay output: 250 VAC, 1 A (resistive load)

3. Sensor type

TC: Thermocouple (K, J, T, R, or S)

P: Platinum resistance thermometer (Pt100)

# E5EWL-<u>1</u>23

1. Control Output

R: Relay output: 250 VAC, 3 A

Q: Voltage output (for driving SSR): 12 VDC, 21 mA

2. Alarm

1: Relay output: 250 VAC, 1 A (resistive load)

3. Sensor type

TC: Thermocouple (K, J, T, R, or S)

P: Platinum resistance thermometer (Pt100)

# E5CSL/E5CWL/E5EWL

# **Ordering Information**

# E5CSL

Size	Power supply voltage	Input type	Alarm output	Control output	Model
1/16 DIN 48 × 48 × 60 (W × H × D)	100 to 240 VAC	Thermocouple	None	Relay output	E5CSL-RTC
		Resistance thermometer			E5CSL-RP
		Thermocouple		Voltage output	E5CSL-QTC
		Resistance thermometer			E5CSL-QP

# E5CWL

Size	Power supply voltage	Input type	Alarm output	Control output	New model
1/16 DIN 48 × 48 × 60 (W × H × D)	100 to 240 VAC	Thermocouple	1	Relay output	E5CWL-R1TC
		Resistance thermometer			E5CWL-R1P
		Thermocouple		(Collage output	E5CWL-Q1TC
		Resistance thermometer			E5CWL-Q1P

# E5EWL

Size	Power supply voltage	Input type	Alarm output	Control output	New model
1/8 DIN 48 × 96 × 60 (W × H × D)	100 to 240 VAC	Thermocouple	- 1	Relay output	E5EWL-R1TC
		Resistance thermometer			E5EWL-R1P
		Thermocouple		Voltage output	E5EWL-Q1TC
		Resistance thermometer			E5EWL-Q1P

# **Accessories (Order Separately)**

# **Terminal Cover**

Model		E53-COV19			
Front Pa	ront Panel (for E5CSL/E5CWL)				
Model		E53-COV20			
	This Front Panel accessory is required to attach the Y92A-48B or Y92A-48D.				

2. This Front Panel accessory is only the frame. It does not include the plastic cover.

# **Adapter**

Model	Remarks
Y92F-45	<ul> <li>Use this Adapter when the Front Panel has already been prepared for the E5B□.</li> <li>Only black is available.</li> <li>Order separately.</li> </ul>
Y92F-49	Use for E5CSL/E5CWL only. Provided with E5CSL/E5CWL.
Y92F-51	<ul><li>Use for E5EWL only.</li><li>Provided with E5EWL.</li></ul>

# **Specifications**

# **Ratings**

90				
Power supply	voltage	100 to 240 VAC, 50/60 Hz		
Operating voltage range		85% to 110% of rated supply voltage		
Power consumption		3.5 VA		
		Models with thermocouple inputs Thermocouple: K, J, T, R, or S		
Sensor input		Models with platinum resistance thermometer inputs Platinum resistance thermometer: Pt100		
	Relay output	SPST-NO, 250 VAC, 3 A (resistive load), electrical life: 100,000 operations, minimum load: 5 V, 10 mA		
Control output	Voltage output (for driving SSR)	Output voltage: 12 VDC +25%/–15% (PNP), max. load current: 21 mA, with short-circuit protection circuit		
Alarm output	(See note.)	SPST-NO, 250 VAC, 1 A (resistive load), electrical life: 100,000 operations, minimum load: 5 V, 10 mA		
Control metho	od	ON/OFF control or 2-PID control (with auto-tuning)		
Setting metho	d	Digital setting using front panel keys		
Indication met	thod	7-segment digital display and individual indicators Character height: E5CSL: 21.7 mm, E5CWL: 16.2 mm (PV), E5EWL: 20 mm (PV)		
Other functions		Temperature input shift, run/stop, protection functions, etc.		
Ambient operating temperature		-10 to 55°C (with no icing or condensation)		
Ambient operating humidity		25% to 85%		
Storage tempe	erature	-25 to 65°C (with no icing or condensation)		

Note: E5CWL/E5EWL only

# **Input Ranges**

# **Models with Thermocouple Inputs**

Model	Set value	Input type	Range		
(temperature input)	Set value		°C	°F	
	0	K	-200 to 1,300	-300 to 2,300	
		-20.0 to 500.0	0.0 to 900.0		
	2	J	-100 to 850	-100 to 1500	
TC input	3		-20.0 to 400.0	0.0 to 750.0	
TC iliput	4 5	т	-200 to 400	-300 to 700	
		-199.9 to 400.0	-199.9 to 700.0		
	6	R	0 to 1,700	0 to 3,000	
	7	S	0 to 1,700	0 to 3,000	

Default setting: 0

Applicable standards (K, J, T, R, S): JIS C1602-1995 and IEC 60584-1

# **Models with Resistance Thermometer Inputs**

Model	Set value	Input type	Range	
(temperature input)			°C	°F
Pt input	8	Pt100	-200 to 850	-300 to 1500
Pt input	9	FIIOU	-199.9 to 500.0	-199.9 to 900.0

Default setting: 8

Applicable standards (Pt100): JIS C1604-1997 and IEC 60751

# **Alarm Types**

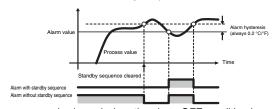
Select alarm types out of the 11 alarm types listed in the following table.

Setting	Alarm type	Positive alarm Negative alar value (X)	
0	No alarm	Output OFF	
1	Deviation upper/ lower limit	ON X X SP	Always ON
2	Deviation upper limit	ON OFF SP	ON OFF SP
3	Deviation lower limit	ON X SP	ON → X ← SP
4	Deviation upper/ lower range	ON X X SP	Always OFF
5 (See note.)	Deviation upper/ lower limit standby sequence ON	ON X X F	Always OFF
6 (See note.)	Deviation upper limit standby sequence ON	ON X - X - SP	ON OFF SP
7 (See note.)	Deviation lower limit standby sequence ON	ON X SP	ON X SP
8	Absolute value upper limit	ON OFF 0	ON OFF 0
9	Absolute value lower limit	ON ←X→ OFF 0	ON OFF 0
10 (See note.)	Absolute value upper limit standby sequence ON	ON OFF 0	ON OFF 0
11 (See note.)	Absolute value lower limit standby sequence ON	ON OFF 0	ON OFF 0
12	Do not set.		

Note: Alarms with a Standby Sequence

The alarm is blocked until the first safe-state is reached. Unwanted alarm during start-up are prevented.

Example: Deviation Lower Limit Standby Sequence ON



The standby sequence is cleared when the alarm OFF condition has been met.

The standby sequence is started again when any of the following conditions is met.

- Operation is started (power is turned ON or operation is switched from stop to run).
- The alarm value is changed.
- The temperature input offset is changed.
- The set point is changed.

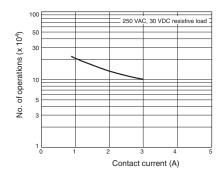
# E5CSL/E5CWL/E5EWL

# **Characteristics**

Indication accuracy		Thermocouple: (See note 1.) $(\pm 0.5\%$ of indicated value or $\pm 1^{\circ}$ C, whichever is greater) $\pm 1$ digit max. Platinum resistance thermometer: $(\pm 0.5\%$ of indicated value or $\pm 1^{\circ}$ C, whichever is greater) $\pm 1$ digit max.		
Influence of temperatu	ire	R and S thermocouple inputs:		
Influence of voltage		(±1% of PV or ±10°C, whichever is greater) ±1 digit max. K, J, and T thermocouple inputs: (±1% of PV or ±4°C, whichever is greater) ±1 digit max. Platinum resistance thermometer inputs: (±1% of PV or ±2°C, whichever is greater) ±1 digit max.		
Hysteresis		0.1 to 999.9 (in units of 0.1) °C/°F		
Proportional band (P)		0.1 to 999.9 (in units of 0.1) °C/°F		
Integral time (I)		0 to 3999 s (in units of 1 s)		
Derivative time (D)		0 to 3999 s (in units of 1 s)		
Control period		0.5, 1 to 99 s (in units of 1 s)		
Alarm setting range		-1999 to 9999 (decimal point position depends on input type)		
Sampling period		250 ms		
Affect of signal source	e resistance	Thermocouple: $0.1^{\circ}\text{C}/\Omega$ max. (100 $\Omega$ max.) (See note 2.) Platinum resistance thermometer: $0.6^{\circ}\text{C}/\Omega$ max. (10 $\Omega$ max.)		
Insulation resistance		20 MΩ min. (at 500 VDC)		
Dielectric strength		2,300 VAC, 50 or 60 Hz for 1 min (between terminals with different charge)		
Vibration resistance	Malfunction	10 to 55 Hz, 20 m/s <sup>2</sup> for 10 min each in X, Y, and Z directions		
VIDIALION resistance	Destruction	10 to 55 Hz, 20 m/s <sup>2</sup> for 2 hrs each in X, Y, and Z directions		
Shock	Malfunction	100 m/s² min., 3 times each in X, Y, and Z directions		
resistance	Destruction	300 m/s² min., 3 times each in X, Y, and Z directions		
Majaht	E5CSL/E5CWL	Controller: Approx. 100 g, Mounting Bracket: Approx. 10 g		
Weight	E5EWL	Controller: Approx. 150 g, Mounting Bracket: Approx. 10 g		
Degree of protection		Front panel: IP50 Rear case: IP20, Terminals: IP00		
Memory protection		Non-volatile memory (number of writes: 100,000 times)		
Conformed standards		EN61326, EN61010-1, IEC61010-1 VDE0106 Part 100 (Finger protection), when the terminal cover is mounted.		
EMC		Emission Enclosure: EN55011 Group1 Class A Emission AC Mains: EN55011 Group1 Class A Immunity ESD: EN61000-4-2 Immunity RF-interference: EN61000-4-3 10 V/m Immunity Conducted Disturbance: EN61000-4-6 3 V Immunity Burst: EN61000-4-4 Immunity Surge: EN61000-4-5 Immunity Voltage Dip/Interrupting: EN61000-4-11		

Note: 1. The indication accuracy of K and T thermocouples at a temperature of -100°C max. is ±2°C ±1 digit maximum. The indication accuracy of the R and S thermocouples at a temperature of 200°C max. is  $\pm 3$ °C  $\pm 1$  digit max. **2.** R, and S sensors: 0.2°C/ $\Omega$  max. (100  $\Omega$  max.)

# **Electrical Life Expectancy Curve for Relays (Reference Values)**



# **External Connections**

• A voltage output (control output) is not electrically insulated from the internal circuits. When using a grounding thermocouple, do not connect any of the control output terminals to ground. If the control output terminals are connected to ground, errors will occur in the measured temperature values as a result of leakage current.

E5CSL Control Output
• Relay output: 250 VAC, 3 A (resistive load)
• Voltage output (for driving SSR): 12 VDC, 21 mA 1 2 3 4 (9) (10) (5) E5CWL

Control Output

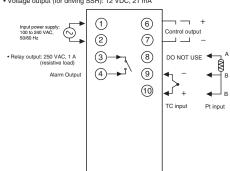
Relay output: 250 VAC, 3 A (resistive load)

Voltage output (for driving SSR): 12 VDC, 21 mA



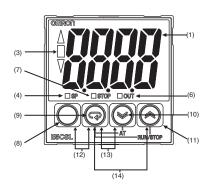
# E5EWL

Control Output
• Relay output: 250 VAC, 3 A (resistive load)
• Voltage output (for driving SSR): 12 VDC, 21 mA

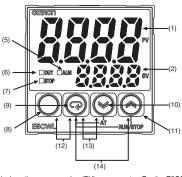


# **Nomenclature**

# E5CSL



# E5CWL



Displays the process value (PV) or parameter. For the E5CSL/E5EWL, the set point or parameter setting is also displayed. Displays the set point (SP) or parameter setting. (1) Display No. 1 (2) Display No. 2

(3) Deviation Show the relation between the process value and the set point. ▲ Lit: The process value is more than 5°C/°F higher than the set point.

▼Lit: The process value is more than 5°C/°F lower than the set point. ■Lit: The process value is within 5°C/°F of the set point. The relevant deviation indicator will flash during autotuning.

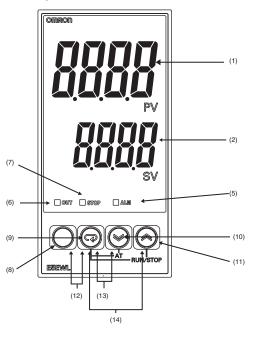
(4) SP Lit while the set point is displayed on display No. 1 (E5CSL only). (5) ALM Lit while the alarm is ON. Not lit while the alarm is OFF. Lit while the control output is ON. Not lit while the control output is

(6) OUT (7) STOP Not lit during operation. Lit while operation is stopped.

(8) Level Key: Changes the setting level.

(9) 👨 Mode Key: Changes the parameter within the setting level

# E5EWL



(10) 🛩 Down Key: Reduces the setting. (11) Up Key: Increases the setting

(12) 🛈+🖙

Press these keys for at least 3 seconds in Operation Level or Adjustment Level to go to Protect Level.

Press these keys for at least 1 second in Protect Level to return to Operation Level. Press these keys for at least 2 seconds to start or stop autotuning.\*1 (13) 🖙 + 🔝

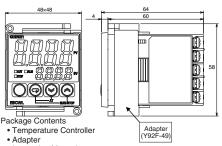
Press these keys for at least 2 seconds to start or stop operation.\*2

\*1: These keys are disabled when starting and stopping autotuning has been disabled with operation control key protection.

\*2: These keys are disabled when starting and stopping operation has been disabled with operation control key protection.

**Dimensions** (Unit: mm)

# E5CSL/E5CWL



 Instruction Manual \*The dimensions are the same for the E5CSL.

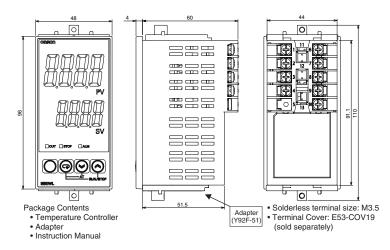
- Solderless terminal size: M3.5
- Terminal Cover: E53-COV19 (sold separately)
- Front Panel: E53-COV20 (sold separately)

# Group Mounting $(48 \times \text{number of units } -2.5)^{+1.0}_{0}$ Individual Mounting 45 +0.6 60 min 45 +0.6

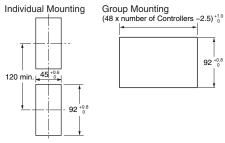
**Panel Cutout** 

- Recommended panel thickness is 1 to 5 mm.
  Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
  When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the ambient operating temperature given in the specifications.

# E5EWL



# **Panel Cutout**



- Recommended panel thickness is 1 to 5 mm.
  Group mounting is not possible in the vertical direction.
  (Maintain the specified mounting space between Controllers.)
  When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the ambient operating temperature given in the specifications.

# **Accessories (Order Separately)**

# Terminal Cover E53-COV19 Front Panel (For E5CSL/E5CWL) E53-COV20 48×48 48×48 48×48

Note: The E53-COV10 cannot be used.

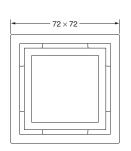
- Note: 1. This Front Panel accessory is required to attach the Y92A-48B or Y92A-48D.
  - 2. This Front Panel accessory is only the frame. It does not include the plastic cover.

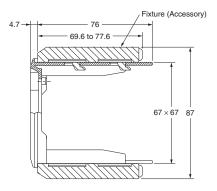
# Adapter (For E5CSL/E5CWL)

- **Note: 1.** Use this Adapter when the panel has already been prepared for the E5B $\square$ .
  - 2. Only black is available.

# Y92F-45

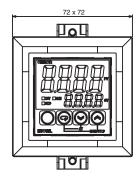


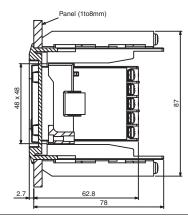




# Mounted to E5CWL



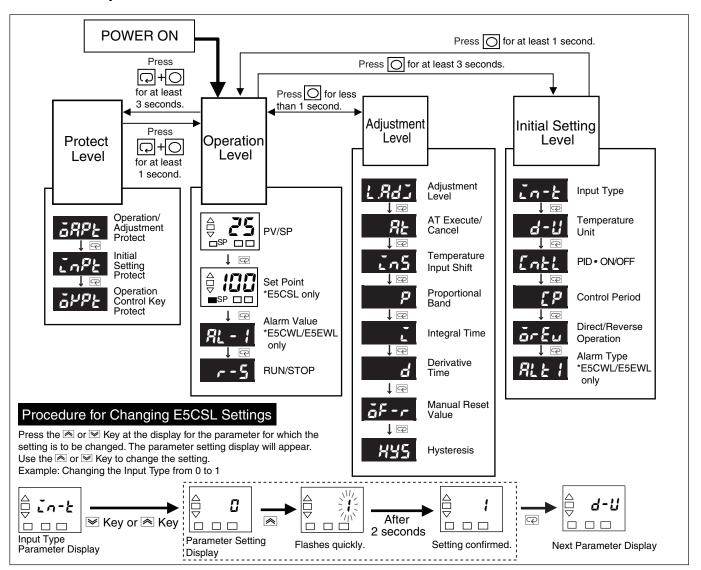




# E5CSL/E5CWL/E5EWL

# **Operation**

# **Parameter Operations**



# **Safety Precautions**

# / CAUTION

Do not touch the terminals while power is being supplied.

Doing so may occasionally result in minor injury due to electric shock.



Do not allow pieces of metal, wire clippings, or fine metallic shavings or filings from installation to enter the product. Doing so may occasionally result in electric shock, fire, or malfunction.



Do not use the product where subject to flammable or explosive gas. Otherwise, minor injury from explosion may occasionally occur.



Never disassemble, modify, or repair the product or touch any of the internal parts. Minor electric shock, fire, or malfunction may occasionally occur.



If the output relays are used past their life expectancy, contact fusing or burning may occasionally occur. Always consider the application conditions and use the output relays within their rated load and electrical life expectancy.



The life expectancy of output relays varies considerably with the output load and switching conditions.



Tighten the terminal screws to between 0.74 and 0.90 N·m. Loose screws may occasionally result in fire.



Set the parameters of the product so that they are suitable for the system being controlled. If they are not suitable, unexpected operation may occasionally result in property damage or accidents.



A malfunction in the Temperature Controller may occasionally make control operations impossible or prevent alarm outputs, resulting in property damage. To maintain safety in the event of malfunction of the Temperature Controller, take appropriate safety measures, such as installing a monitoring device on a separate line.



# **Precautions for Safe Use**

Be sure to observe the following precautions to prevent operation failure, malfunction, or adverse affects on the performance and functions of the product. Not doing so may occasionally result in unexpected events.

- The product is designed for indoor use only. Do not use the product outdoors or in any of the following locations.
- Places directly subject to heat radiated from heating equipment.
- Places subject to splashing liquid or oil atmosphere.
- Places subject to direct sunlight.
- Places subject to dust or corrosive gas (in particular, sulfide gas and ammonia gas).
- Places subject to intense temperature change.
- Places subject to icing and condensation.
- Places subject to vibration and large shocks.
- Use/store within the rated temperature and humidity ranges. Provide forced-cooling if required.
- To allow heat to escape, do not block the area around the product. Do not block the ventilation holes on the product.
- 4. Be sure to wire properly with correct polarity of terminals.
- 5. Use specified size (M3.5, width 7.2 mm or less) crimped terminals for wiring. To connect bare wires to the terminal block, use copper braided or solid wires with a rated temperature of over 70°C and a gauge of AWG24 to AWG14 (equal to a cross-sectional area of 0.205 to 2.081 mm²). (The stripping length is 5 to 6 mm.) Up to two wires of same size and type, or two crimped terminals can be inserted into a single terminal.
- 6. Do not wire the terminals which are not used.
- 7. Allow as much space as possible between the controller and devices that generate a powerful high-frequency or surge. Separate the high-voltage or large-current power lines from other lines, and avoid parallel or common wiring with the power lines when you are wiring to the terminals.
- 8. Use this product within the rated load and power supply.

- 9. Make sure that the rated voltage is attained within two seconds of turning ON the power using a switch or relay contact. If the voltage is applied gradually, the power may not be reset or output malfunctions may occur.
- 10.Make sure that the Controller has 30 minutes or more to warm up after turning ON the power before starting actual control operations to ensure the correct temperature display.
- 11.A switch or circuit breaker should be provided close to this unit. The switch or circuit breaker should be within easy reach of the operator, and must be marked as a disconnecting means for this unit.
- **12.**Do not use paint thinner or similar chemical to clean with. Use standard grade alcohol.
- 13.Design system (control panel, etc) considering the 2 seconds of delay that the controller's output to be set after power ON.
- **14.** The output may turn OFF when shifting to certain levels. Take this into consideration when performing control.
- 15. The number of non-volatile memory write operations is limited.

# **Precautions for Correct Use**

# **Service Life**

- Use the product within the following temperature and humidity ranges:
  - Temperature: -10 to  $55^{\circ}$ C (with no icing or condensation) Humidity: 25% to 85%
  - If the product is installed inside a control board, the ambient temperature must be kept to under 55°C, including the temperature around the product.
- 2. The service life of electronic devices like Temperature Controllers is determined not only by the number of times the relay is switched but also by the service life of internal electronic components. Component service life is affected by the ambient temperature: the higher the temperature, the shorter the service life and, the lower the temperature, the longer the service life. Therefore, the service life can be extended by lowering the temperature of the Temperature Controller.
- 3. When two or more Temperature Controllers are mounted horizontally close to each other or vertically next to one another, the internal temperature will increase due to heat radiated by the Temperature Controllers and the service life will decrease. In such a case, use forced cooling by fans or other means of air ventilation to cool down the Temperature Controllers. When providing forced cooling, however, be careful not to cool down the terminals sections alone to avoid measurement errors.

# **Measurement Accuracy**

- 1. When extending or connecting the thermocouple lead wire, be sure to use compensating wires that match the thermocouple types.
- When extending or connecting the lead wire of the platinum resistance thermometer, be sure to use wires that have low resistance and keep the resistance of the three lead wires the same.
- 3. Mount the product so that it is horizontally level.
- If the measurement accuracy is low, check to see if input shift has been set correctly.

# Waterproofing

The degree of protection is as shown below. Sections without any specification on their degree of protection or those with IP $\Box$ 0 are not waterproof.

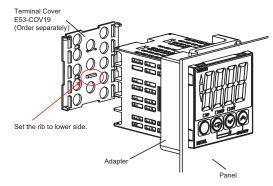
Front panel: IP50

Rear case: IP20, Terminal section: IP00

# **Operating Precautions**

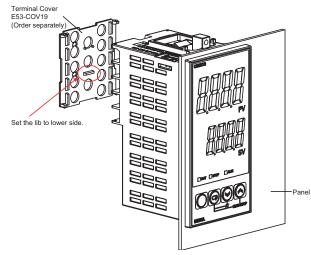
- It takes approximately two seconds for the outputs to turn ON from after the power supply is turned ON. Due consideration must be given to this time when incorporating Temperature Controllers in a sequence circuit.
- When starting operation after the Temperature Controller has warmed up, turn OFF the power and then turn it ON again at the same time as turning ON power for the load. (Instead of turning the Temperature Controller OFF and ON again, switching from STOP mode to RUN mode can also be used.)
- Avoid using the Controller in places near a radio, television set, or wireless installing. These devices can cause radio disturbances which adversely affect the performance of the Controller.

# Mounting Mounting to a Panel E5CSL/E5CWL



- 1. Insert the E5CSL/E5CWL into the mounting hole in the panel.
- 2. Push the adapter from the terminals up to the panel, and temporarily fasten the E5CSL/E5CWL.
- 3. Tighten the two fastening screws on the adapter. Alternately tighten the two screws little by little to maintain a balance. Tighten the screws to a torque of 0.29 to 0.39 N⋅m.

## E5EWL



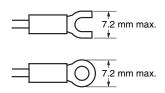
- 1. Insert the E5EWL into the mounting hole in the panel.
- Attach the adapter provided with the product to the mounting grooves on the top and bottom surfaces of the rear case.
- 3. Push until adapter reaches the panel and is fixed in place.

# **Mounting the Terminal Cover**

Make sure that the rib on the E53-COV19 Terminal Cover to lower side, and then attach the this cover to E5CSL/E5CWL/E5EWL.

# **Precautions when Wiring**

- Separate input leads and power lines in order to prevent external noise
- Use specified size (M3.5, width 7.2 mm or less) crimped terminals for wiring. To connect bare wires to the terminal block, use copper braided or solid wires with a rated temperature of over 70°C and a gauge of AWG24 to AWG14 (equal to a cross-sectional area of 0.205 to 2.081 mm²). (The stripping length is 5 to 6 mm.) Up to two wires of same size and type, or two crimped terminals can be inserted into a single terminal.
- Use crimp terminals when wiring the terminals.
- Use the suitable wiring material and crimp tools for crimp terminals.
- $\bullet$  Tighten the terminal screws to between 0.74 and 0.90 N·Em.
- Use the following types of crimp terminals for M3.5 screws.



# Terms and Conditions of Sale

- Offer; Acceptance. These terms and conditions (these "Terms") are deemed part of all quotes, agreements, purchase orders, acknowledgments, price lists, catalogs, manuals, brochures and other documents, whether electronic or in catalogs, manuals, brochures and other documents, whether electronic or in writing, relating to the sale of products or services (collectively, the "Products") by Omron Electronics LLC and its subsidiary companies ("Omron"). Omron objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms. Prices: Payment Terms. All prices stated are current, subject to change without notice by Omron. Omron reserves the right to increase or decrease prices on any unshipped portions of outstanding orders. Payments for Products are due net 30 days unless otherwise stated in the invoice. Discounts. Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Omron's payment terms and (ii) Buyer has no past due amounts.

- and (ii) Buyer has no past due amounts.

  Interest. Omron, at its option, may charge Buyer 1-1/2% interest per month or the maximum legal rate, whichever is less, on any balance not paid within the
- Orders. Omron will accept no order less than \$200 net billing.

  Governmental Approvals. Buyer shall be responsible for, and shall bear all costs involved in, obtaining any government approvals required for the importation or sale of the Products.
- Taxes. All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Omron or required to be collected directly or indirectly by Omron for the manufacture, production, sale, delivery, importation, consumption or use of the Products sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and remitted by Buyer to Omron.

  Financial. If the financial position of Buyer at any time becomes unsatisfactory
- <u>Financial</u>. If the financial position of Buyer at any time becomes unsatisfactory to Omron, Omron reserves the right to stop shipments or require satisfactory security or payment in advance. If Buyer fails to make payment or otherwise comply with these Terms or any related agreement, Omron may (without liability and in addition to other remedies) cancel any unshipped portion of Products sold hereunder and stop any Products in transit until Buyer pays all amounts, including amounts payable hereunder, whether or not then due, which are owing to it by Buyer. Buyer shall in any event remain liable for all unpaid accounts. unpaid accounts
- Cancellation: Etc. Orders are not subject to rescheduling or cancellation unless Buyer indemnifies Omron against all related costs or expenses.

  10. Force Majeure. Omron shall not be liable for any delay or failure in delivery
- resulting from causes beyond its control, including earthquakes, fires, floods, strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the requirements of any government authority.

  11. Shipping: Delivery. Unless otherwise expressly agreed in writing by Omron:
  a. Shipments shall be by a carrier selected by Omron; Omron will not drop ship
- - except in "break down" situations.
    b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall
  - constitute delivery to Buyer; c. All sales and shipments of Products shall be FOB shipping point (unless oth-
- c. All sales and shipments of Products shall be FOB shipping point (unless otherwise stated in writing by Omron), at which point title and risk of loss shall pass from Omron to Buyer; provided that Omron shall retain a security interest in the Products until the full purchase price is paid;
   d. Delivery and shipping dates are estimates only; and
   e. Omron will package Products as it deems proper for protection against normal handling and extra charges apply to special conditions.

  12. Claims. Any claim by Buyer against Omron for shortage or damage to the Products occurring before delivery to the carrier must be presented in writing to Omron within 30 days of receipt of shipment and include the original transportation bill signed by the carrier noting that the carrier received the Products. portation bill signed by the carrier noting that the carrier received the Products from Omron in the condition claimed.
- Warranties. (a) Exclusive Warranty. Omron's exclusive warranty is that the Products will be free from defects in materials and workmanship for a period of twelve months from the date of sale by Omron (or such other period expressed in writing by Omron). Omron disclaims all other warranties, express or implied.

  (b) <u>Limitations</u>. OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABIL-

- ITY OR FITNESS FOR A PARTICULAR PURPOSE OF THE PRODUCTS. BUYER ACKNOWLEDGES THAT IT ALONE HAS DETERMINED THAT THE PRODUCTS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE. Omron further disclaims all warranties and responsibility of any type for claims or expenses based on infringement by the Products or otherwise of any intellectual property right. (c) Buyer Remedy. Omron's sole obligation hereunder shall be, at Omron's election, to (i) replace (in the form originally shipped with Buyer responsible for labor charges for removal or replacement thereof) the non-complying Product, (ii) repair the non-complying Product, or (iii) repay or credit Buyer an amount equal to the purchase price of the non-complying Product; provided that in no event shall Omron be responsible for warranty, repair, indemnity or any other claims or expenses regarding the Products unless Omron's analysis confirms that the Products were properly handled, stored, installed and maintained and not subject to contamination, abuse, misuse or inappropriate modification. Return of any Products by tion, abuse, misuse or inappropriate modification. Return of any Products by Buyer must be approved in writing by Omron before shipment. Omron Companies shall not be liable for the suitability or unsuitability or the results from the use of Products in combination with any electrical or electronic components, circuits, system assemblies or any other materials or substances or environments. Any advice, recommendations or information given orally or in writing, are not to be construed as an amendment or addition to the above warranty. See http://www.omron247.com or contact your Omron representative for published information.
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- Indemnities. Buyer shall indemnify and hold harmless Omron Companies and their employees from and against all liabilities, losses, claims, costs and expenses (including attorney's fees and expenses) related to any claim, investigation, litigation or proceeding (whether or not Omron is a party) which arises or is alleged to arise from Buyer's acts or omissions under these Terms or in any way with respect to the Products. Without limiting the foregoing, Buyer (at its own expense) shall indemnify and hold harmless Omron and defend or settle any action brought against such Companies to the extent based on a claim that any Product made to Buyer specifications infringed intellectual property rights of another party.
- rights of another party.

  <u>Property: Confidentiality.</u> Any intellectual property in the Products is the exclusive property of Omron Companies and Buyer shall not attempt to duplicate it in any way without the written permission of Omron. Notwithstanding any charges to Buyer for engineering or tooling, all engineering and tooling shall remain the exclusive property of Omron. All information and materials supplied by Omron to Buyer relating to the Products are confidential and proprietary, and Buyer shall limit distribution thereof to its trusted employees and strictly prevent disclosure to any third party.
- prevent disclosure to any third party.

  <u>Export Controls.</u> Buyer shall comply with all applicable laws, regulations and licenses regarding (i) export of products or information; (iii) sale of products to "forbidden" or other proscribed persons; and (ii) disclosure to non-citizens of
- "forbidden" or other proscribed persons; and (ii) disclosure to non-citizens of regulated technology or information.

  Miscellaneous. (a) Waiver. No failure or delay by Omron in exercising any right and no course of dealing between Buyer and Omron shall operate as a waiver of rights by Omron. (b) Assignment. Buyer may not assign its rights hereunder without Omron's written consent. (c) Law. These Terms are governed by the law of the jurisdiction of the home office of the Omron company from which Buyer is purchasing the Products (without regard to conflict of law principles). (d) Amendment. These Terms constitute the entire agreement between Buyer and Omron relating to the Products, and no provision may be changed or waived unless in writing signed by the parties. (e) Severability If any provior waived unless in writing signed by the parties. (e) <u>Severability</u> If any provision hereof is rendered ineffective or invalid, such provision shall not invalidate any other provision. (f) Setoff. Buyer shall have no right to set off any amounts against the amount owing in respect of this invoice. (g) <u>Definitions</u>. As used herein, "<u>including</u>" means "including without limitation"; and "<u>Omron Companies</u>" (or similar words) mean Omron Corporation and any direct or indirect subsidiary or affiliate thereof.

# Certain Precautions on Specifications and Use

- Suitability of Use. Omron Companies shall not be responsible for conformity with any standards, codes or regulations which apply to the combination of the Product in the Buyer's application or use of the Product. At Buyer's request. Omron will provide application of use of the Product. At Buyer's lequest, omron will provide applicable third party certification documents identifying ratings and limitations of use which apply to the Product. This information by itself is not sufficient for a complete determination of the suitability of the Product in combination with the end product, machine, system, or other application or use. Buyer shall be solely responsible for determining appropriateness of the particular Product with respect to Buyer's application, product or system. the particular Product with respect to Buyer's application, product or system. Buyer shall take application responsibility in all cases but the following is a non-exhaustive list of applications for which particular attention must be given:

  (i) Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this document.

  (ii) Use in consumer products or any use in significant quantities.

  (iii) Energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject and industrial constructions of the conservation of the conservation
  - ment, and installations subject to separate industry or government regulations. (iv) Systems, machines and equipment that could present a risk to life or prop erty. Please know and observe all prohibitions of use applicable to this Prod-
  - NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY OR IN LARGE QUANTITIES WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO

- ADDRESS THE RISKS, AND THAT THE OMRON'S PRODUCT IS PROP-ERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.
- Programmable Products. Omron Companies shall not be responsible for the user's programming of a programmable Product, or any consequence thereof. Performance Data. Data presented in Omron Company websites, catalogs and other materials is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of Omron's test conditions, and the user must correlate it to actual application requires ments. Actual performance is subject to the Omron's Warranty and Limitations
- Change in Specifications. Product specifications and accessories may be change in specifications. Product specifications and accessories may be changed at any time based on improvements and other reasons. It is our practice to change part numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the Product may be changed without any notice. When in doubt, special part numbers may be assigned to fix or establish key specifications for your application. Please consult with your Omron's representative at any time
- to confirm actual specifications of purchased Product.

  <u>Errors and Omissions.</u> Information presented by Omron Companies has been checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical or proofreading errors or omissions.



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